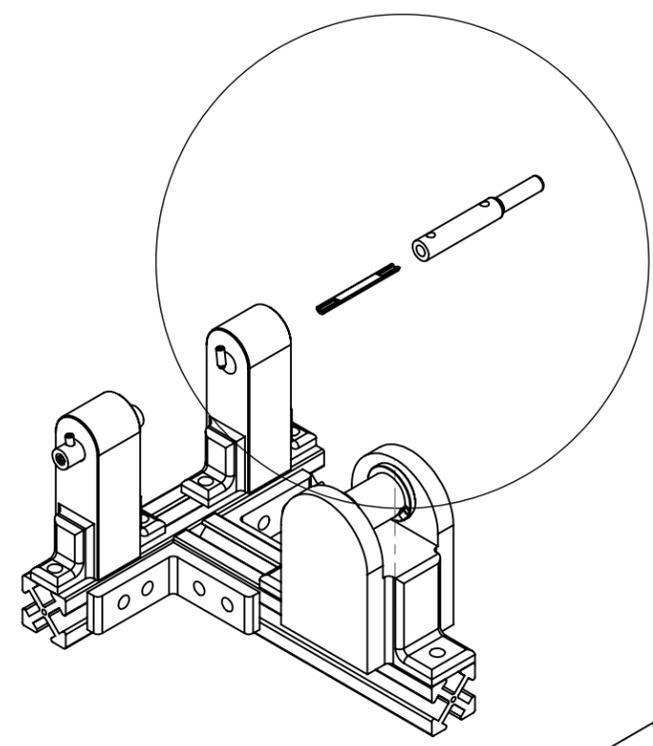
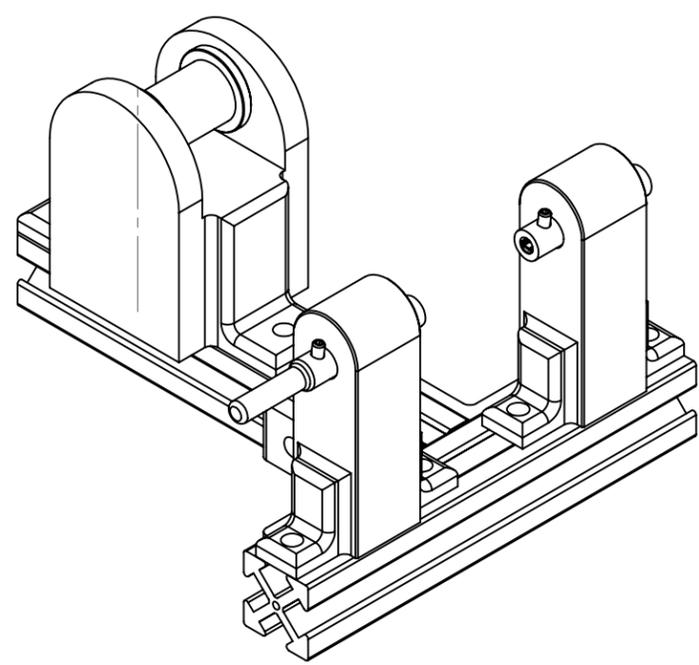
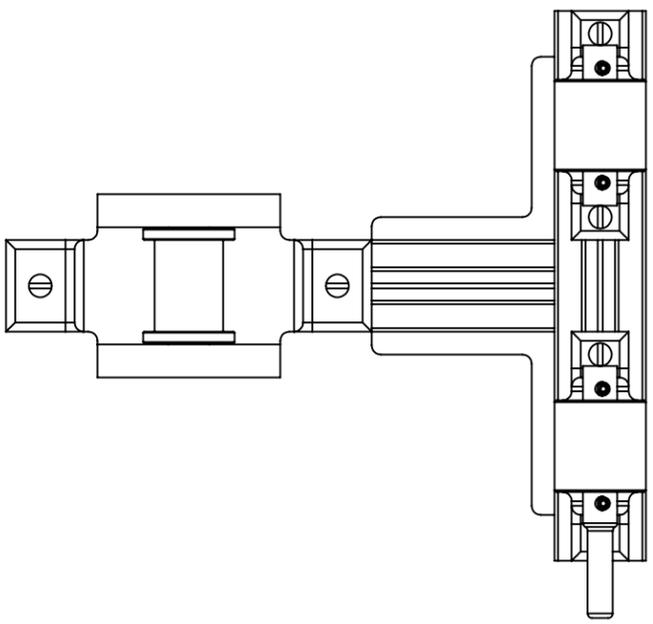


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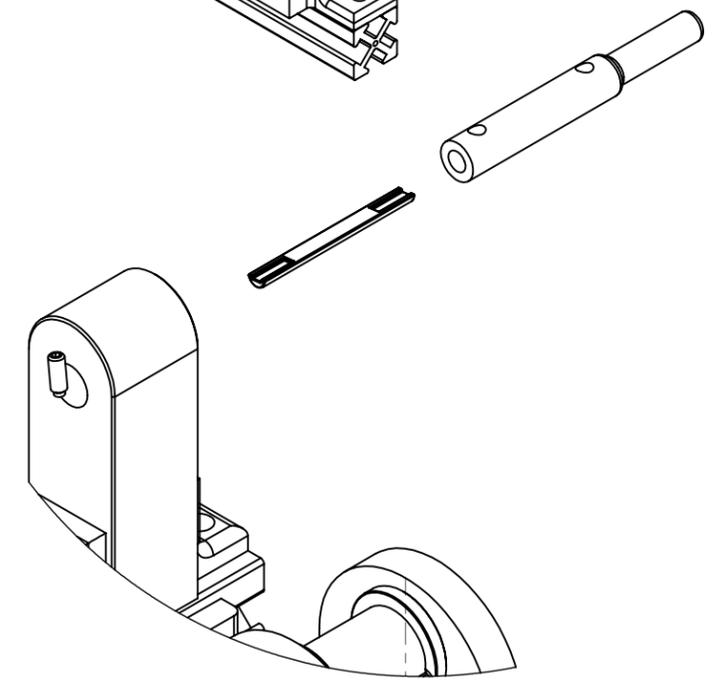
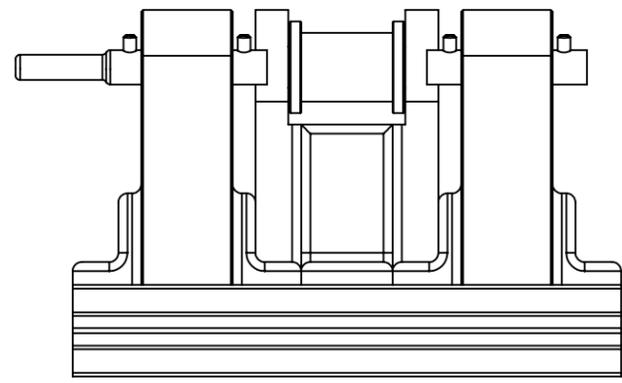
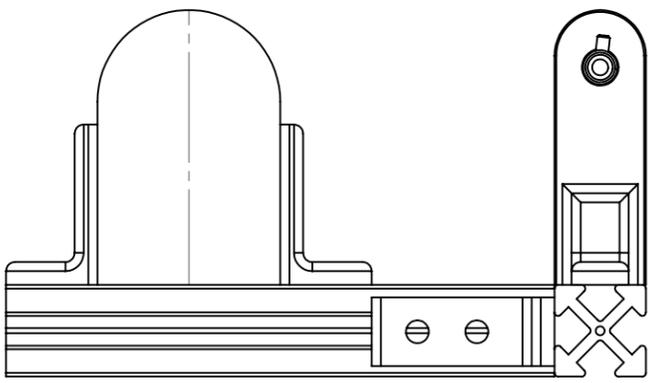
3

2

1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN	
		TOLERANCES:		CHECKED	
		FRACTIONAL ±		ENG APPR.	
		ANGULAR: MACH ± BEND ±		MFG APPR.	
		TWO PLACE DECIMAL ±		Q.A.	
		THREE PLACE DECIMAL ±		COMMENTS:	
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		MATERIAL		SCALE 2:3	
NEXT ASSY	USED ON	FINISH		SIZE	DWG. NO.
APPLICATION		DO NOT SCALE DRAWING		B	MfgAssem
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				REV	
				SHEET 1 OF 2	

3

2

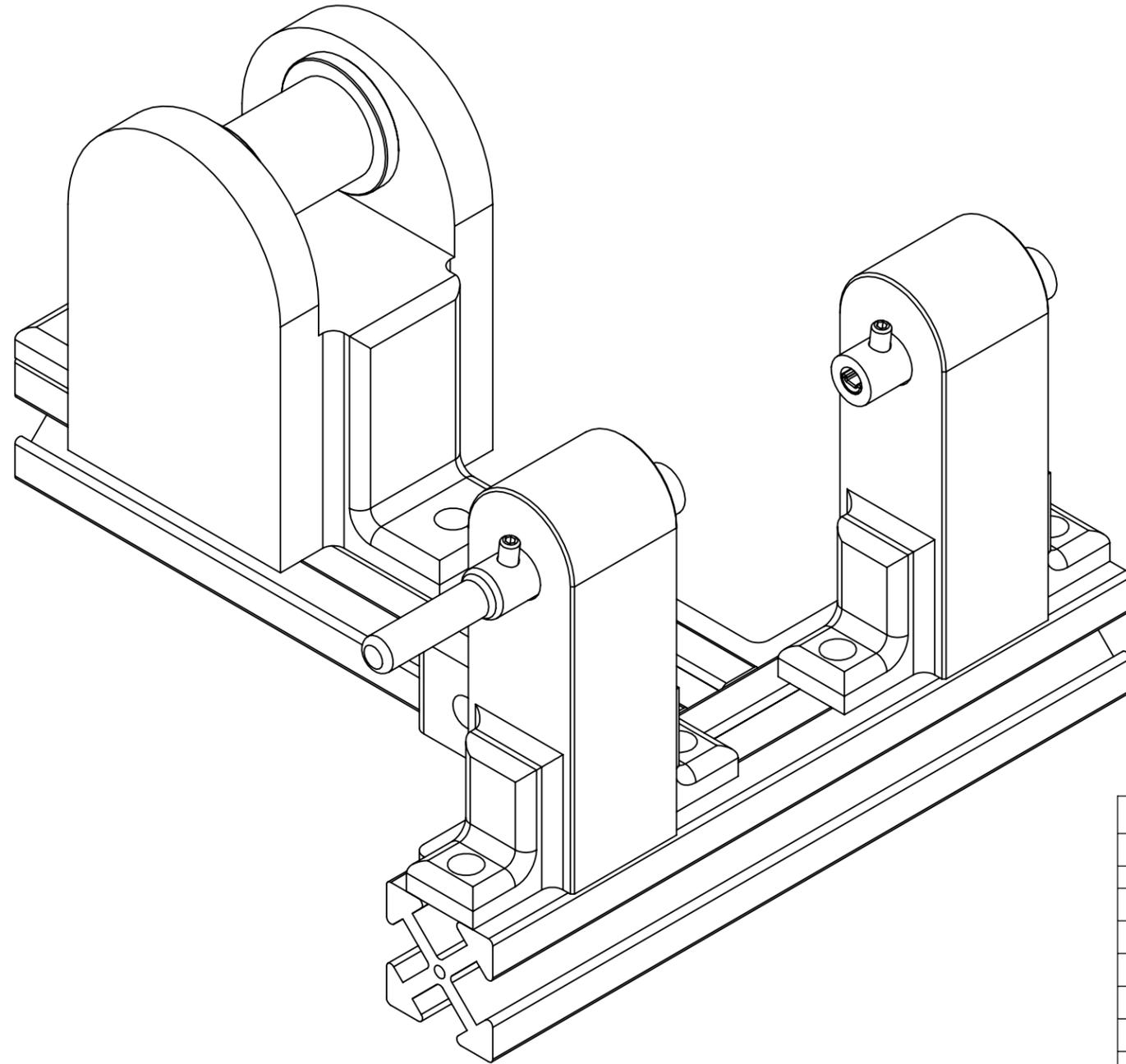
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1



ITEM NO.	PART NUMBER	PRICE	manual explode/QTY.	COST (\$)
1	T_Slot Rail	\$1.96/in	1	23.52
2	T_Slot Rail	\$1.96/in	1	23.52
3	T_Slot Bracket	\$0.89/item	2	1.78
4	Tower_Spool	\$0.05/mL	1	>0.20
5	Spool	\$0.05/mL	1	>0.20
6	Tower_Mandrel	\$0.05/mL	2	>0.20
7	Clamp	\$0.12/g	1	>5.00
8	Clamp	\$0.12/g	1	>5.00
9	Clamp Jaw	\$0.12/g	2	>5.00
10	Set Screw or Similar	n/a	4	n/a

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		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES: FRACTIONAL ±	CHECKED		
		ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	ENG APPR.		
		INTERPRET GEOMETRIC TOLERANCING PER:	MFG APPR.		SIZE DWG. NO. REV
		MATERIAL	Q.A.		
NEXT ASSY	USED ON	FINISH	COMMENTS:		SCALE: 1:2 WEIGHT: SHEET 2 OF 2
APPLICATION		DO NOT SCALE DRAWING			

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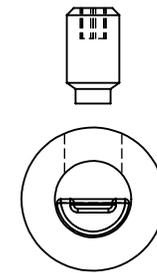
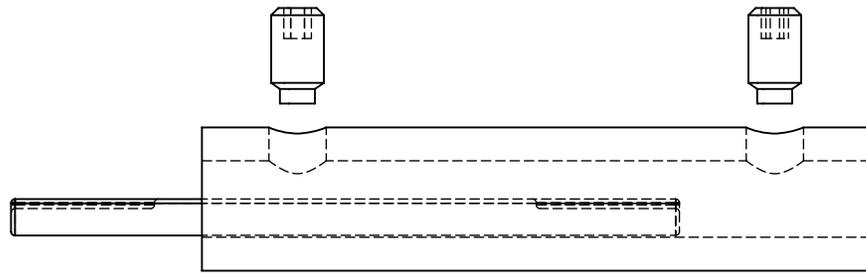
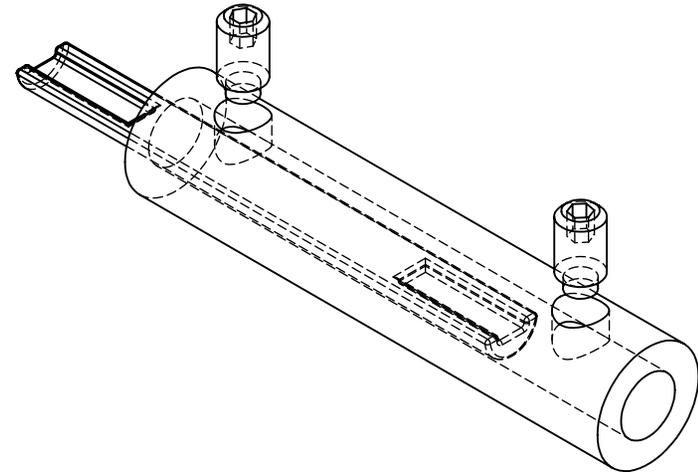
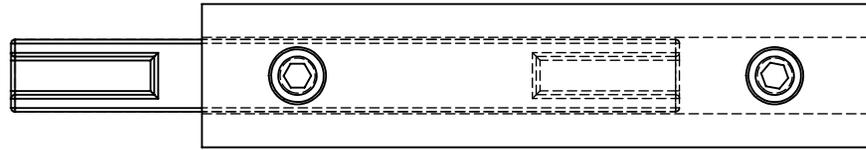
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		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
SIZE	DWG. NO.	REV
A	Clamp Assemb	
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1

2

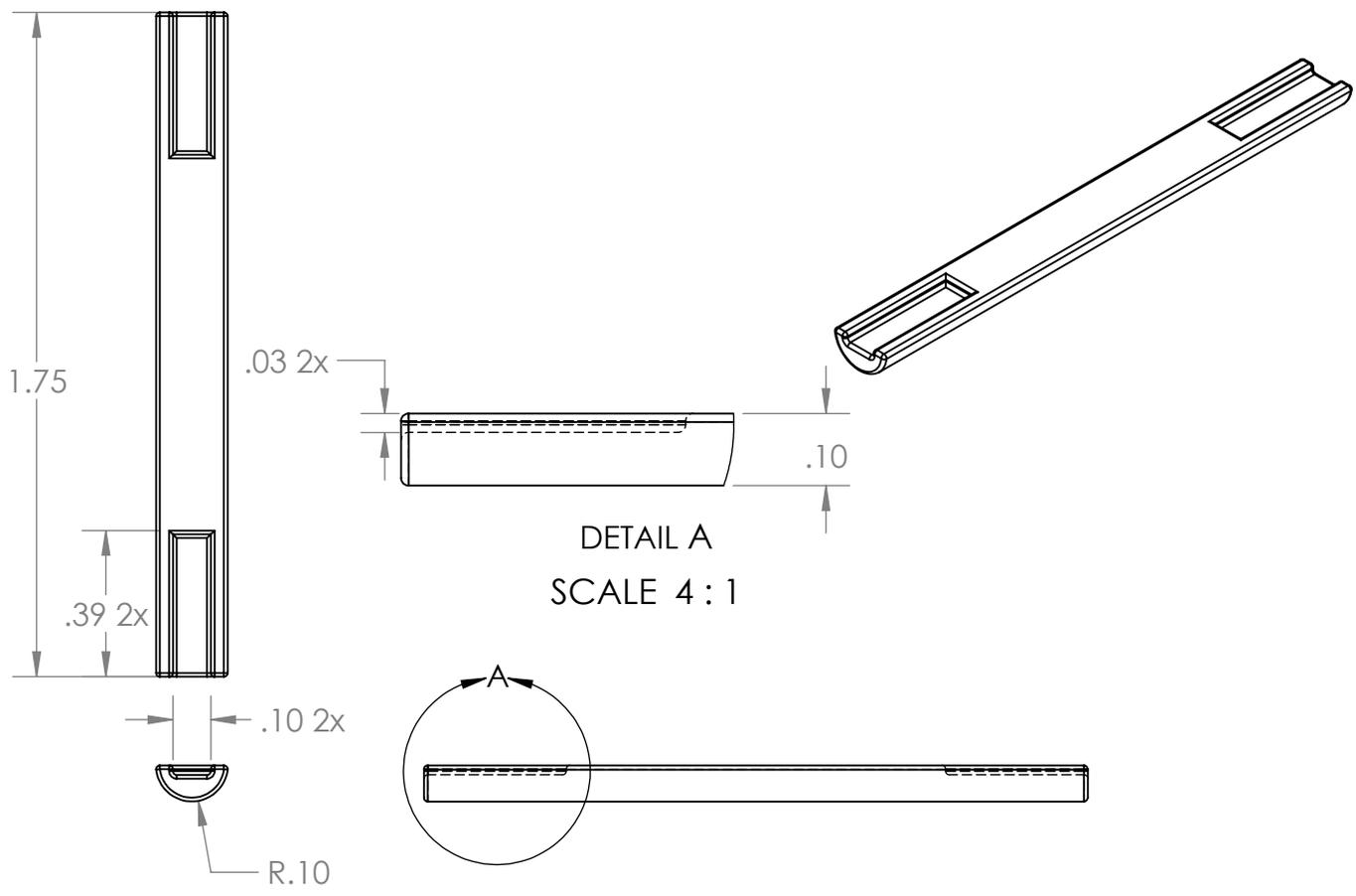
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2

1

B

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DETAIL A
SCALE 4 : 1

A

A

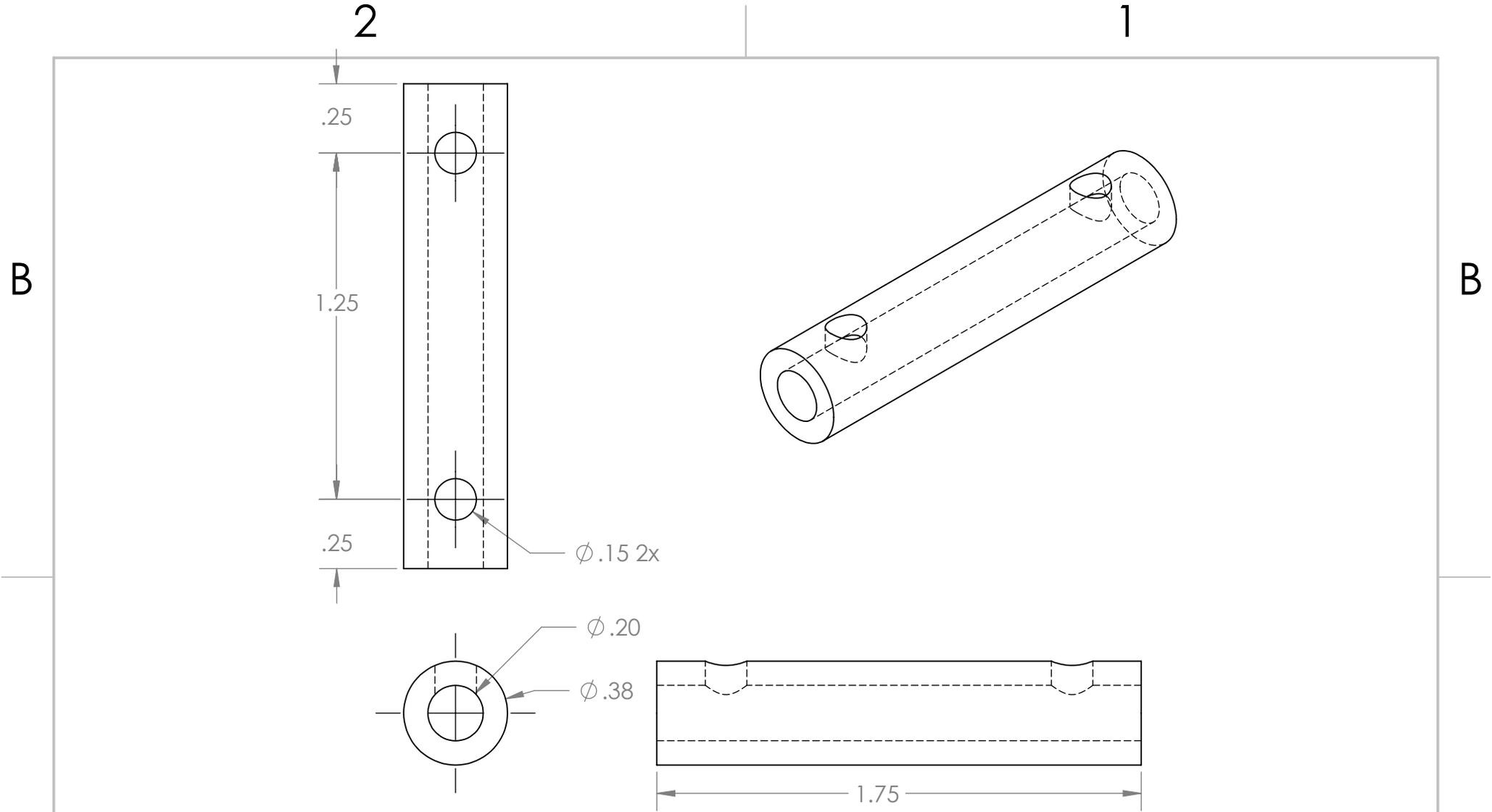
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		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
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APPLICATION		DO NOT SCALE DRAWING			

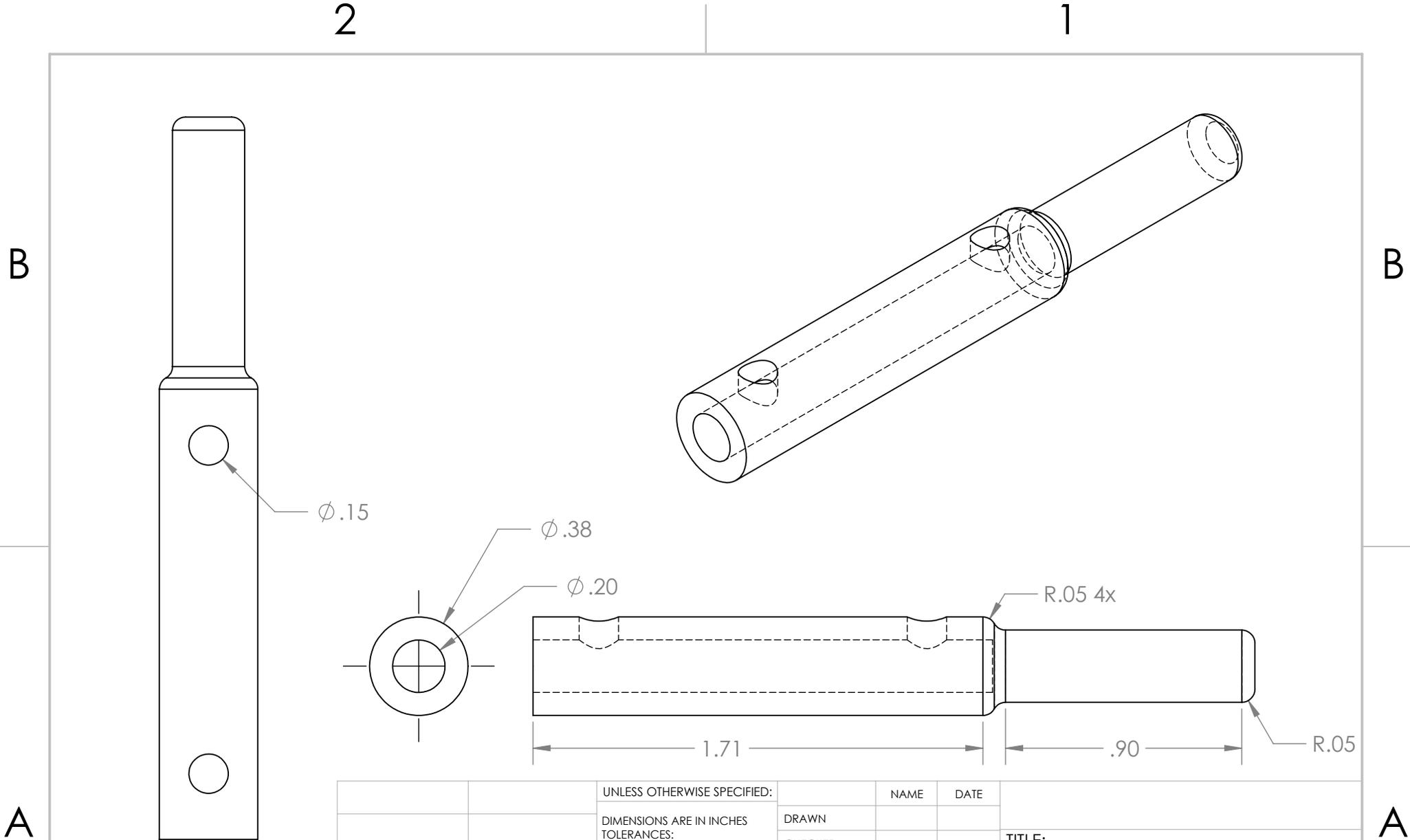
TITLE:		
SIZE	DWG. NO.	REV
A Clamp Jaw		
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1

2

1



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			DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm	DRAWN			
			INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			
			MATERIAL	ENG APPR.			
			FINISH	MFG APPR.			
	NEXT ASSY	USED ON		Q.A.			
	APPLICATION		DO NOT SCALE DRAWING	COMMENTS:			
				SIZE	DWG. NO.	REV	
				A	Clamp		
				SCALE: 2:1	WEIGHT:	SHEET 1 OF 2	

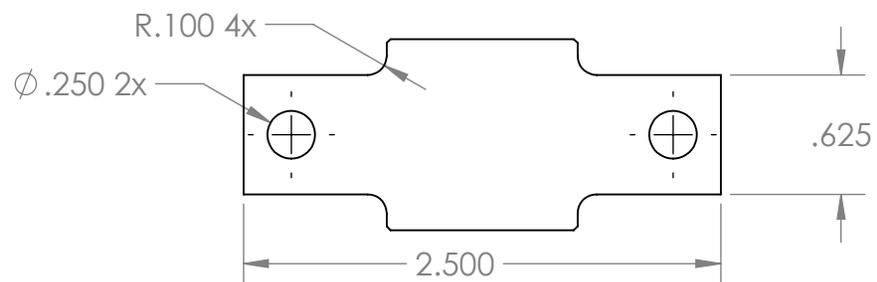
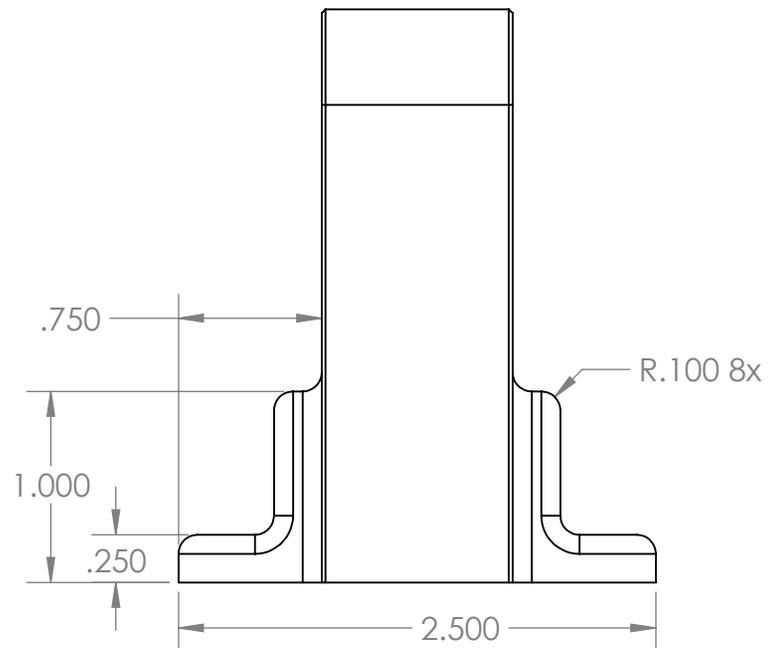
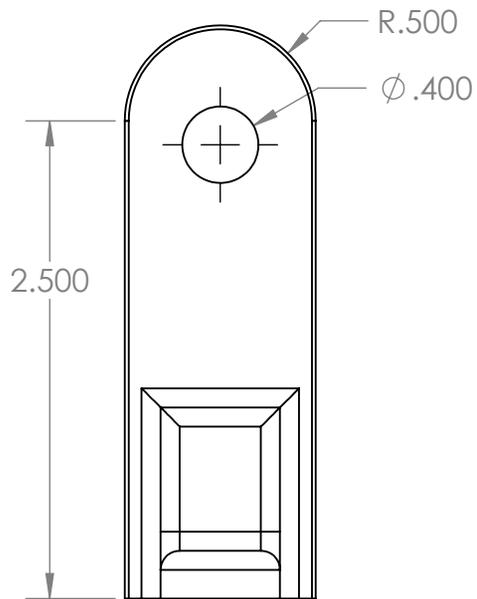


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		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
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		ANGULAR: MACH \pm BEND \pm	MFG APPR.		
		TWO PLACE DECIMAL \pm	Q.A.		
		THREE PLACE DECIMAL \pm	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
SIZE	DWG. NO.	REV
A	Driven Clamp	
SCALE: 2:1	WEIGHT:	SHEET 2 OF 2

B



B

A

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES		DRAWN		TITLE:	
		TOLERANCES:		CHECKED			
		FRACTIONAL \pm		ENG APPR.			
		ANGULAR: MACH \pm BEND \pm		MFG APPR.			
		TWO PLACE DECIMAL \pm		Q.A.		SIZE DWG. NO. REV	
		THREE PLACE DECIMAL \pm		COMMENTS:		A Tower	
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:2	WEIGHT:
		MATERIAL				SHEET 1 OF 1	
		FINISH					
	NEXT ASSY	USED ON					
	APPLICATION		DO NOT SCALE DRAWING				

A

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2

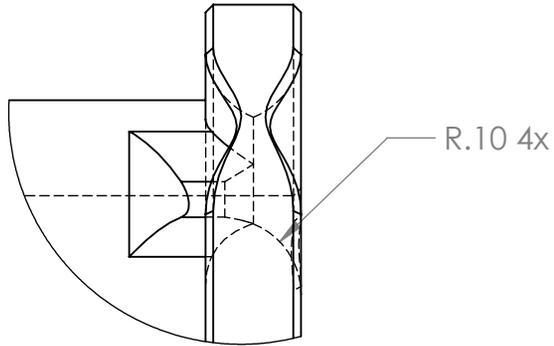
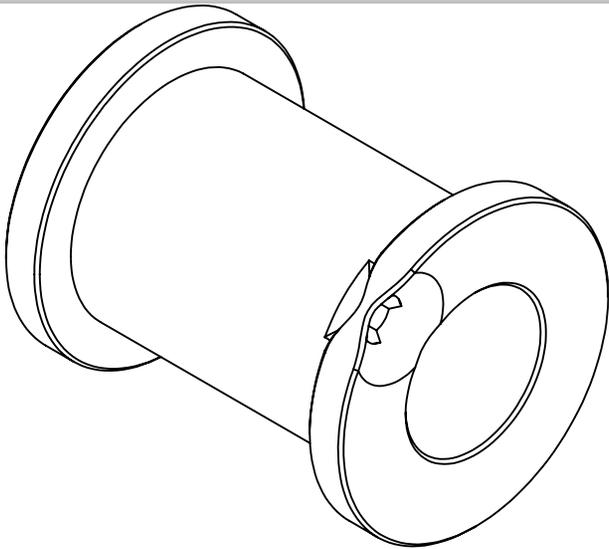
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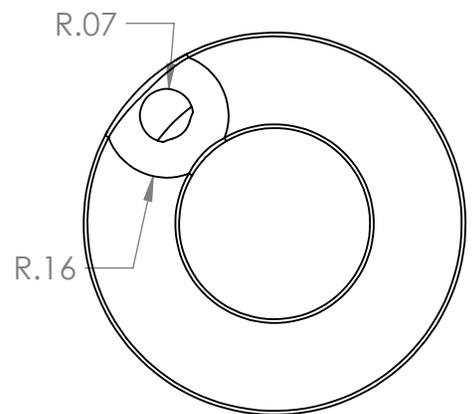
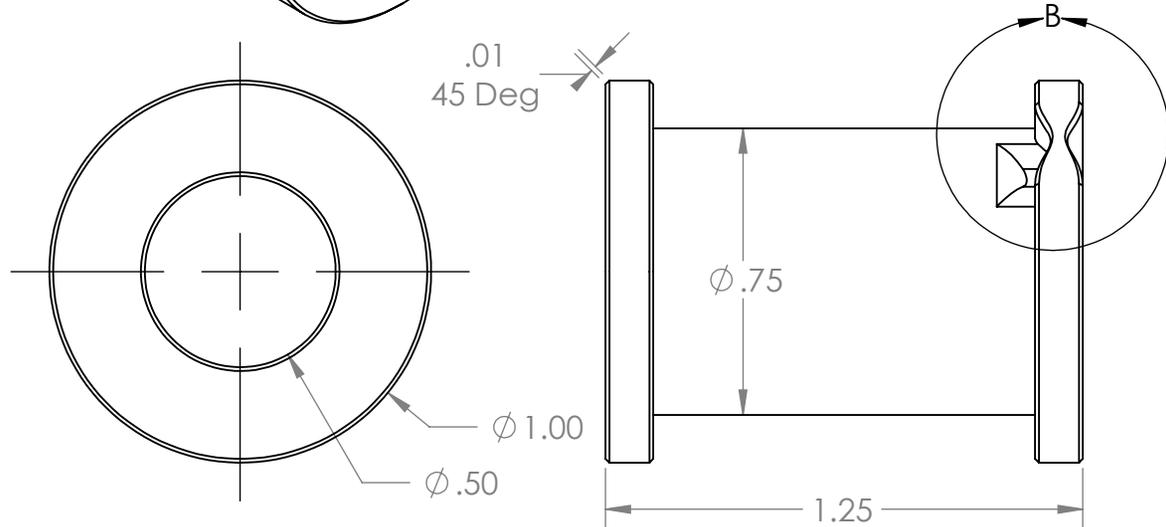
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B

B



DETAIL B
SCALE 4 : 1



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		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE:		
SIZE	DWG. NO.	REV
A	Spool	
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1

2

1